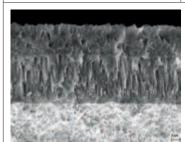
# **Grade description**

### **CTCK110** $\mathsf{BLACKSTAR}^\mathsf{TM}$

HC-K10 | HC-P05





### Specification:

Composition: Co 5.0%; mixed carbides: 2.0%; WC balance | Grain size: submicron | Hardness: HV<sub>30</sub> 1810 | Coating specification: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

## Recommended application:

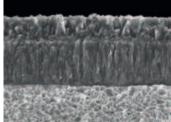
The first choice for the machining of cast iron at high cutting speeds with continuous cut.



HC-K20 | HC-P10







#### Specification:

Composition: Co 6.0%; TaC 2.0%; WC balance | Grain size: 1  $\mu$ m | Hardness: HV $_{30}$  1630 | Coating specification: CVD TiCN-Al<sub>2</sub>O<sub>3</sub>

#### Recommended application:

The grade for cast iron machining with high toughness reserves for difficult conditions and interrupted cut.