


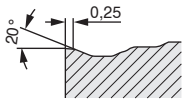
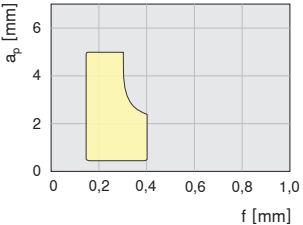
Chip grooves for negative/positive inserts




-M50

- o Medium machining
- o First choice for steel machining
- o Universal application




CNMG 120408..

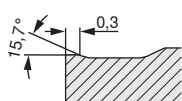
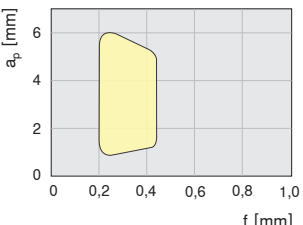
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP115	CTCP135	CTCP135
CTCK110	CTCK120	CTCK120




-M70

- o Light to medium roughing
- o Cast skin and forging skin
- o Stable cutting edge
- o Interrupted cut
- o For blanks and forged parts




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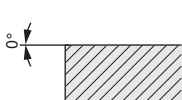
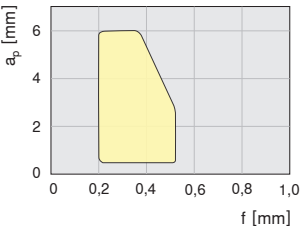
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP125	CTC2135	CTC2135
CTCK110 CTCP115	CTCK120	CTCK120




(.NMA)

- o Rough machining
- o Stable cutting edge
- o For short chipping materials
- o First choice for grey cast iron



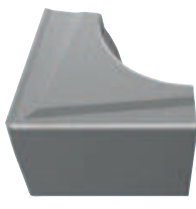
CNMA 120408..

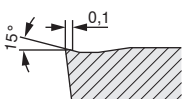
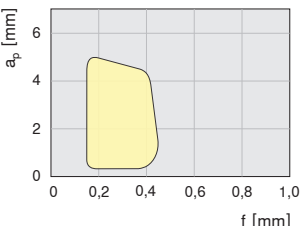
Machining conditions		
		
CTCK110	CTCK120	CTCK120




-SM

- o Medium machining
- o Universal application
- o Stable cutting edge
- o Inconsistent cutting depth
- o Wide range of applications



CCMT 09T308..

Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP125	CTC2135	CTC2135
CTCK110	CTCK120	CTCK120