

Milling

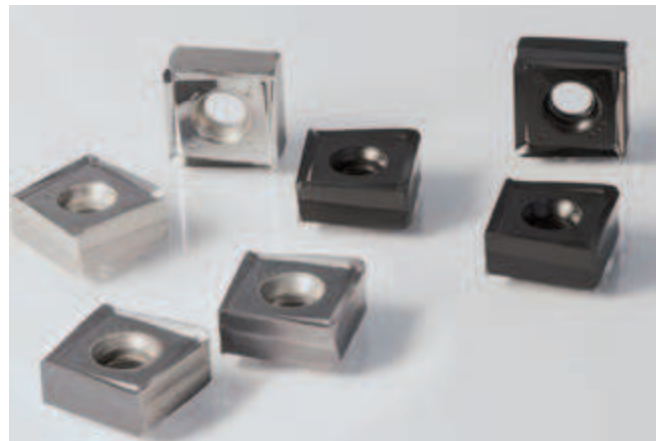
Extended product range

B6



Insert start programme

The insert start programme for ISO P steel, ISO K cast iron and ISO M stainless steel machining features the latest BLACKSTAR™ and SILVERSTAR™ manufacturing technology. For the machining of aluminium, the proven aluminium grade CTWN215 is used. The exact 90° profile is available with the most common corner radius of 0.8 mm for the time being.



BLACKSTAR™

SILVERSTAR™

Precision-ground insert with tolerance H

Up-to-date chip groove geometries: -F10, -F50, -M50 und -R50

8 usable cutting edges per insert with a_p max 8 mm

Numbered cutting edges with additional CERATIZIT chip groove code

Latest CVD and PVD grade technology