

# Grade overview

B8



Grade designation	Standard designation		*Type of cutting material	Application range											P	M	K	N	S	H						
	ISO	ANSI		01	05	10	15	20	25	30	35	40	45	50	Steel	Stainless	Cast iron	Non-ferrous metals	Heat-resistant	Hard materials						
<b>CTCP230</b> BLACKSTAR™	HC-P30	C6	C													●										
	HC-K25	C2	C																●							
	HC-M25	-	C															○								
<b>CTPP235</b> SILVERSTAR™	HC-P35	C5	P														●									
	HC-M30	-	P															○								
<b>CTPM240</b> SILVERSTAR™	HC-M40	-	P															●								
	HC-P40	C5	P														○									
<b>CTCK215</b> BLACKSTAR™	HC-K15	C3	C																	●						
<b>CTPK220</b> SILVERSTAR™	HC-K20	C2	P																	●						
<b>CTWN215</b>	HW-N15	C3	W																		●					
	HW-K15	C3	W																	●						
				01	05	10	15	20	25	30	35	40	45	50	●	Main application					○	Extended application				