

MaxiMill 491 system

Geometry overview

B14



-F10 <ul style="list-style-type: none"> Highly positive geometry Sharp cutting edge Low tendency to adhesion First choice for non-ferrous metals 			Machining conditions		
			CTWN215		
			CTWN215	CTWN215	CTWN215

-F50 <ul style="list-style-type: none"> Positive geometry Finishing and roughing First choice for stainless steel materials 			Machining conditions		
			CTPM240	CTPM240	

-M50 <ul style="list-style-type: none"> Universal geometry Light to medium roughing operations First choice for general steel materials 			Machining conditions		
				CTCP230 CTPP235	CTPP235 CTCP230
				CTPM240	CTPM240

-R50 <ul style="list-style-type: none"> Stable geometry Roughing For heavily interrupted cut First choice for cast iron materials 			Machining conditions		
				CTCK215 CTPK220	CTPK220 CTCK215