



CTWN215	
 v_c [m/min]	 v_c [m/min]
130	130
110	110
130	130
120	120
130	130
110	120
	1500
	1000
	1100
	1000
	280
	350
	350
	320
	320
160	160
240	240

The cutting data are non-binding indications for the operator. It is recommended to adapt them to the current conditions.