

Designation system - tools

Solid carbide tools for drilling

F11

. 25XD . 135 . IK . HA | SCPP420

6

7

8

9

10

6

Drilling depth5XD > 5 x Ø d₁20XD > 20 x Ø d₁

9

Shank

HA

HB

HE

7

Point angle

10

Grade

8

Int. coolant supply