

Grade overview

Solid carbide tools for drilling

F13

Grade designation	Standard designation		*Type of cutting material	Application range																		P	M	K	N	S	H
																						Steel	Stainless	Cast iron	Non-ferrous metals	Heat-resistant	Hard materials
		ISO	ANSI		01	05	10	15	20	25	30	35	40	45	50												
SCPP415		HC-P15	C7	P																							
SCPP425		HC-P25	C6	P																							
SCPM415		HC-M15		P																							
SCPN435		HC-N30	C1	P																							
				01 05 10 15 20 25 30 35 40 45 50																		● Main application ○ Extended application					