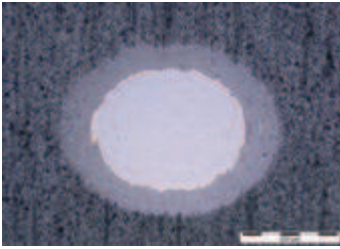
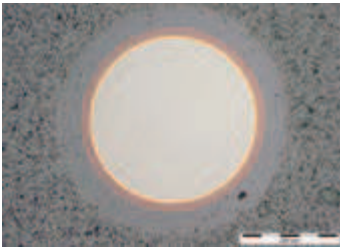
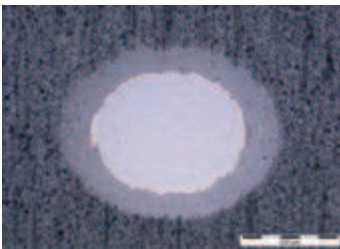



Grade description

Solid carbide tools for drilling

F14



SCPP415	HC-P15	
	<p>Specification: Grain size: submicron / 0.7 μm Hardness: HV₃₀ 1600 Type of coating: Ti Al C N Coating specification: multi-layer</p> <p>Recommended application: Good combination of carbide and coating for universal application</p>	
SCPP425	HC-P25	
	<p>Specification: Grain size: submicron / 0.7 μm Hardness: HV₃₀ 1600 Type of coating: Ti Al C N Coating specification: multi-layer</p> <p>Recommended application: Good combination of carbide and coating, for the machining of steels</p>	
SCPM415	HC-M15	
	<p>Specification: Grain size: submicron / 0.7 μm Hardness: HV₃₀ 1600 Type of coating: Ti Al C N Coating specification: multi-layer</p> <p>Recommended application: Good combination of carbide and coating for the machining of stainless steels, optimised chip evacuation</p>	
SCPN435	HC-N30	
	<p>Specification: Grain size: submicron / 0.5 μm Hardness: HV₃₀ 1620 Type of coating: a-C:Me Coating specification: mono-layer, DLC coating</p> <p>Recommended application: First choice for carbide and coating for the machining of non-ferrous metals</p>	