
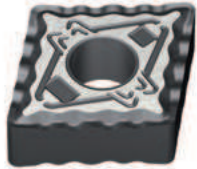






Turning

Extended product range



The 3 chip grooves

<p>-F50 the fine-cutting chip groove</p>	<p>F</p>		
<p>-M50 the universal chip groove</p>	<p>M</p>		
<p>-M70 the stable chip groove</p>	<p>R</p>		

Negative inserts

With only 3 chip grooves, the new 3x3 concept focuses on a targeted selection of the right insert: -F50 for finishing, -M50 for medium machining and -M70 for roughing. The user-friendly concept thus offers you perfectly adapted

chip grooves for all applications and machining situations in the field of steel turning.

-F50



- ▲ Chip groove for finish-machining of steels and stainless steels
- ▲ Very good chip control
- ▲ High surface quality

-M50



- ▲ Medium machining
- ▲ First choice for steel machining
- ▲ Universal application
- ▲ Wide application range

-M70



- ▲ Light to medium-rough machining
- ▲ Interrupted cut
- ▲ Cast skin and forging skin
- ▲ Blanks and forged parts