

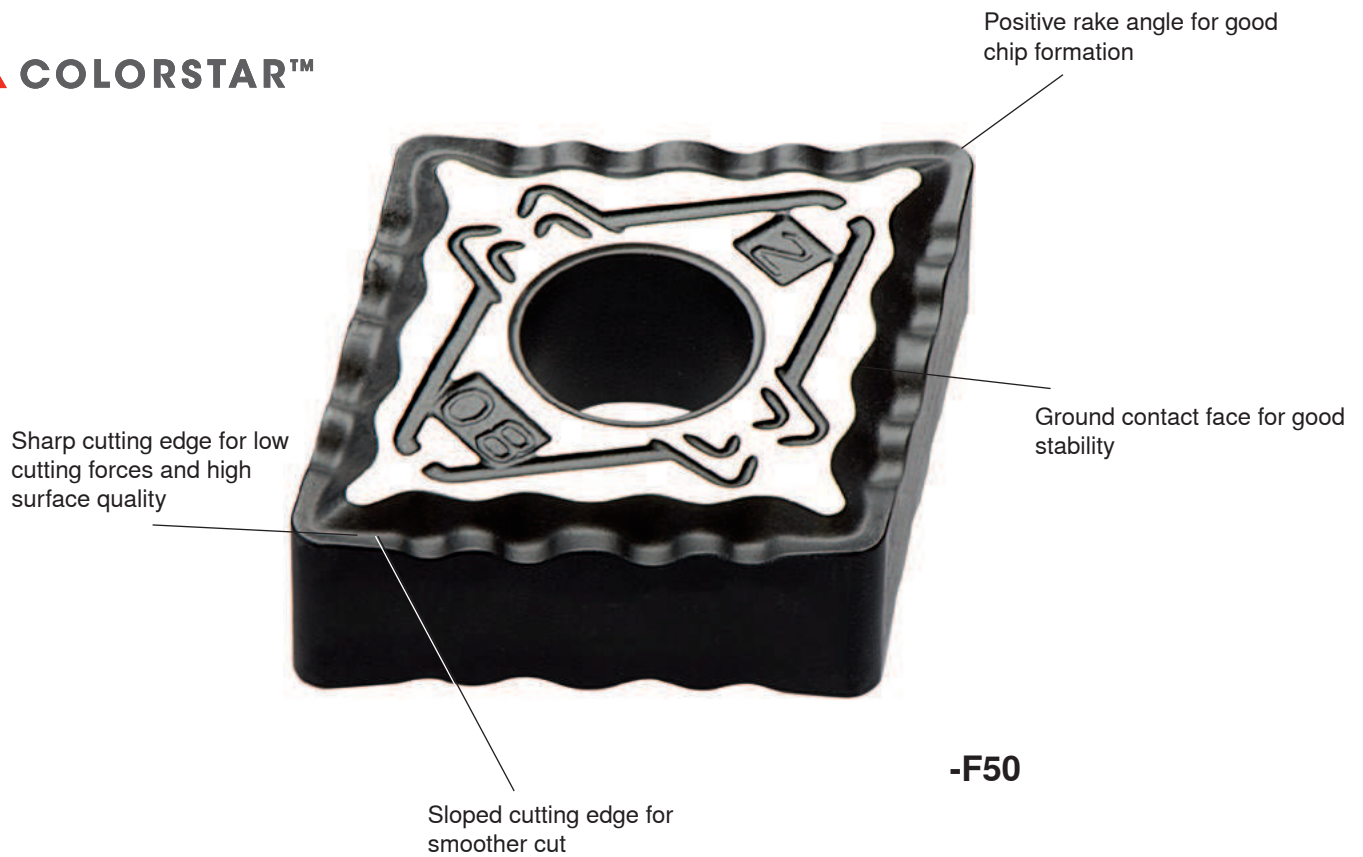
The new -F50

The finishing geometry -F50 for steel and stainless steel is new in the range and completes CERATIZIT 3x3. It offers excellent chip control together with a high surface quality. The ground contact face increases stability. The sharp cutting edge

guarantees a smooth cut and low cutting forces.

BLACKSTAR™

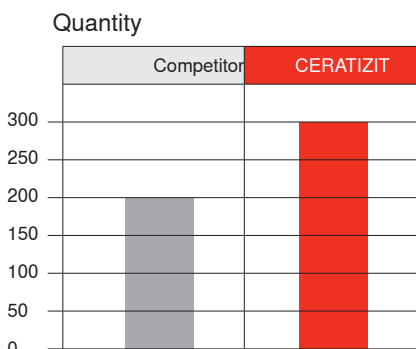
COLORSTAR™



A practical example

Work piece: bearing / 100Cr6

Cutting data	Competitor	CERATIZIT
Geometry	–	-F50
Grade	–	CTCP125
v_c (m/min)	250	300
f (mm/rev)	0,2 – 0,3	0,3 – 0,35
a_p (mm)	1	1
Quantity	200	300



+50%