


Chip grooves for negative/positive inserts

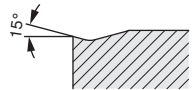
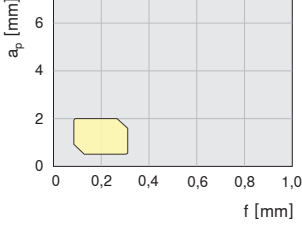





-F50

- Chip groove for finish machining
- Steel and stainless steel
- Very good chip control
- High surface quality



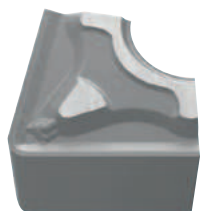
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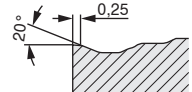
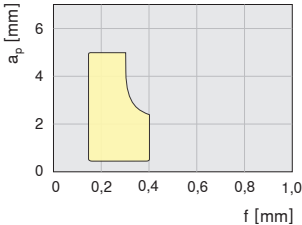
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP115	CTCP125	CTCP135




-M50

- Medium machining
- First choice for steel machining
- Universal application




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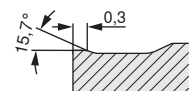
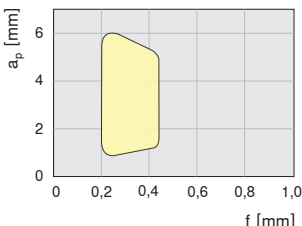
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP115	CTCP135	CTCP135
CTCK110	CTCK120	CTCK120




-M70

- Light to medium roughing
- Cast skin and forging skin
- Stable cutting edge
- Interrupted cut
- For blanks and forged parts



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Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP125	CTC2135	CTC2135
CTCK110 CTCP115	CTCK120	CTCK120