

Grade overview

B8



Grade designation	Standard designation		*Type of cutting material	Application range											P	M	K	N	S	H									
	ISO	ANSI		01	05	10	15	20	25	30	35	40	45	50	Steel	Stainless	Cast iron	Non-ferrous metals	Heat-resistant	Hard materials									
CTCP230 BLACKSTAR™	HC-P30	C6	C																			●							
	HC-K25	C2	C																						●				
	HC-M25	-	C																					○					
CTPP235 SILVERSTAR™	HC-P35	C5	P																				●						
	HC-M30	-	P																					○					
CTPM240 SILVERSTAR™	HC-M40	-	P																					●					
	HC-P40	C5	P																				○						
CTCK215 BLACKSTAR™	HC-K15	C3	C																						●				
CTPK220 SILVERSTAR™	HC-K20	C2	P																						●				
CTWN215	HW-N15	C3	W																							●			
	HW-K15	C3	W																						●				
				01	05	10	15	20	25	30	35	40	45	50	● Main application						○ Extended application								