

CERATIZIT designation system

E8



Inserts

PM 25 R G 35 30 04 - M20



- 1** ProfileMaster
- 2** Nominal diameter [mm]
- 3** Cutting direction
- 4** Version
- 5** Parting and grooving width [$^{mm}/_{10}$]
- 6** Parting and grooving depth [$^{mm}/_{10}$]
- 7** Corner radius
- 8** Chip groove

Tools

PMC 25 R - 2.25D



- 1** ProfileMaster
- 2** Nominal diameter [mm]
- 3** Cutting direction
- 4** Maximum drilling depth, for example: 3.0 x diameter