

CTPP430	CTC1435	CTP2440
$v_c$ [m/min]	$v_c$ [m/min]	$v_c$ [m/min]
120 - 250	140 - 280	120 - 250
80 - 180	100 - 200	80 - 180
60 - 160	80 - 180	60 - 150
80 - 180	100 - 200	80 - 180
60 - 150	80 - 160	60 - 150
60 - 130	70 - 140	60 - 120
80 - 170	100 - 180	80 - 160
50 - 130	60 - 140	50 - 120
50 - 200	100 - 200	50 - 200
50 - 150	80 - 150	50 - 150
50 - 160	100 - 200	50 - 200
50 - 180	100 - 180	50 - 180
50 - 130		50 - 100
50 - 120		50 - 80
120 - 200	120 - 250	
100 - 180	120 - 250	
120 - 200	110 - 250	
100 - 180	110 - 250	
90 - 160	100 - 250	
70 - 150	100 - 250	
80 - 2000		100 - 500
80 - 1500		100 - 300
80 - 1500		100 - 500
80 - 1300		100 - 300
80 - 600		100 - 200
80 - 400		100 - 500
80 - 400		100 - 500
80 - 300		100 - 300
80 - 200		100 - 300
60 - 160		80 - 180
50 - 140		60 - 150
80 - 200		100 - 250
20 - 90		20 - 50
20 - 90		20 - 40
20 - 90		15 - 25
20 - 90		10 - 20
20 - 90		10 - 20
40 - 100		50 - 120
30 - 90		30 - 50

The cutting data are non-binding indications for the operator. It is recommended to adapt them to the current conditions.