

Explanation of the table

Solid carbide tools for milling

UN

**HPC
SF**

$\lambda_s = 35^\circ$
 38°

$\gamma_s = 8^\circ$

$d_1 = f8$
 $d_A = h6$

F
45°

E

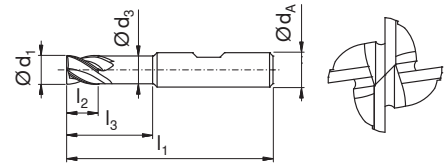
SCPP215 Grade

Application/
geometry

Machining possibilities



Shank length



Length/shank type

d_1 [mm]	Type, description	d_A [mm]	d_3 [mm]	l_1 [mm]	l_2 [mm]	l_3 [mm]	F [mm]	z	Material
6.0	HPC-SF.UN.0451.0600.LS.Z4.F0010A.HB	6	5.8	57	7	19	0.1	4	W0451060R41

Material short text

Dimensions

Material number