

Grade overview, grade description

Solid carbide tools for milling



Grade designation	Standard designation		*Type of cutting material	Application range 01 05 10 15 20 25 30 35 40 45 50	P	M	K	N	S	H
	ISO	ANSI			Steel	Stainless	Cast iron	Non-ferrous metals	Heat-resistant	Hard materials
SCPP225	HC-P25	C6	P		●	○	○	○	○	
					● Main application	○ Extended application				

SCPP225	HC-P25	
	<p>Specification: Grain size: submicron / 0.7 μm Hardness: HV₃₀ 1600 Coating specification: Ti Al C N Coating structure: multi-layer (stacked structure)</p> <p>Recommended application: Good combination of carbide and coating for universal application.</p>	