





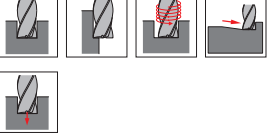


Tool type	Length	Ø-range [mm]	Number of teeth	Helix angle	Rake angle	Int. coolant supply	Cutting edge form	Shank	Machining direction	Machining method	Page(s)
UN	HPC2 SF	HPC2 end mills, coated									
W4420		 3.0 - 20.0	Z4	$\lambda_s = \frac{17^\circ}{42^\circ}$	$\gamma_s = 14^\circ$						#R01#