

# CTC P125



**1** Manufacturer: CERATIZIT

**2** Cutting material

- W Uncoated carbide
- C CVD coated carbide
- P PVD coated carbide
- T Uncoated cermet
- E Coated cermet
- N Uncoated silicon nitride
- M Coated silicon nitride
- S Mixed ceramic
- K Whisker ceramic
- I Sialon
- D PCD
- B CBN
- L CBN coated
- H Sintered HSS

**3** Main application (material)  
Variant 1: number

- 1 Steel
- 2 Stainless steel
- 3 Cast iron
- 4 Light and non ferrous metals, non metals
- 5 Heat resistant alloys, titanium
- 6 Hard materials
- 7 Universal grade for a variety of applications

Main application (material)  
Variant 2: ISO letter

- P Steel
- M Stainless steel
- K Cast iron
- N Light and non ferrous metals, non metals
- S Heat resistant alloys, titanium
- H Hard materials
- X Universal grade for a variety of applications

**4** Main application (machining method)

- 1 Turning
- 2 Milling
- 3 Parting and grooving
- 4 Drilling
- 5 Threading
- 6 Others
- 7 Universal grade for a variety of applications

**5** ISO 513  
Application range

- For example:
- 05
  - 10
  - 15
  - 25
  - 35 ISO P35
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