

H210T v_c [m/min]	AMZ v_c [m/min]	H10T v_c [m/min]	H216T v_c [m/min]	CTP5110 v_c [m/min]	CTP5115 v_c [m/min]	CTL6115 v_c [m/min]
	110 - 160					
	90 - 140					
	80 - 120					
	90 - 130					
	80 - 120					
	70 - 90					
	90 - 110					
	70 - 90					
	160 - 220					
	70 - 110					
	-			150 - 230	130 - 220	
	90 - 140			140 - 190	120 - 180	
				60 - 100	50 - 90	
140 - 200	180 - 220	120 - 160	120 - 160			
100 - 160	140 - 180	90 - 140	90 - 140			
160 - 200	160 - 220	130 - 170	130 - 170			
110 - 150	120 - 180	90 - 130	90 - 130			**200 - 700
160 - 220	180 - 240	140 - 200	140 - 200			
140 - 180	160 - 200	120 - 160	120 - 160			
300 - 3000	300 - 3200	300 - 2500	300 - 2500			
200 - 2500	200 - 2800	200 - 2000	200 - 2000			
400 - 2000	400 - 2000	400 - 1500	400 - 1500			
400 - 1800	400 - 2000	400 - 1500	400 - 1500			
200 - 1000	200 - 1200	200 - 800	200 - 800			
250 - 800	250 - 1000	250 - 600	250 - 600			
200 - 800	200 - 1000	200 - 600	200 - 600			
150 - 600	150 - 800	150 - 400	150 - 400			
150 - 400	150 - 500	150 - 300	150 - 300			
100 - 220	80 - 200	80 - 180	80 - 180			
80 - 200	80 - 220	60 - 150	60 - 150			
100 - 300	100 - 320	100 - 250	100 - 250			
35 - 50	30 - 50			80 - 120	80 - 120	
25 - 40	20 - 40			60 - 100	60 - 100	
25 - 40	20 - 40			35 - 90	35 - 90	
20 - 30	18 - 30			30 - 50	30 - 50	100 - 250
15 - 25	15 - 25			30 - 45	30 - 45	100 - 250
80 - 140	80 - 140			70 - 120	70 - 120	
40 - 100	40 - 100			40 - 70	40 - 70	
						100 - 200
						100 - 200

The cutting data are non-binding indications for the operator. It is recommended to adapt them to the current conditions.
 ** From cast iron GGG60 onwards