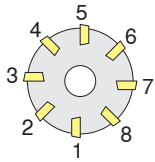


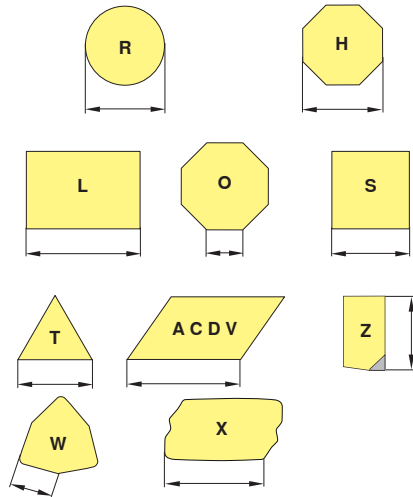
5

Effective No. of cutting edges



6

Cutting edge length



7

Connection / interface

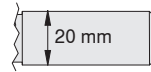
A

$d_A = d_1$



A20

$d_A = 20 \text{ mm}$



B

$d_A = d_1$

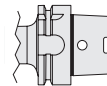


B25

$d_A = 25 \text{ mm}$

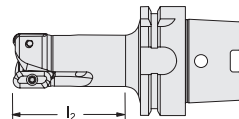
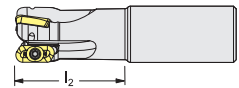


H63A



8

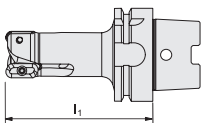
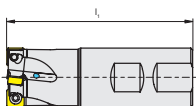
Working length



$l_2 [\text{mm}]$

9

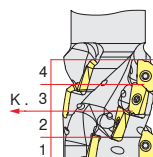
Overall length



$l_1 [\text{mm}]$

10

Number of insert rows



11

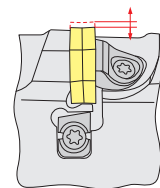
A =
with adjustable
inserts

(B* =
irregular pitch)

* only when a distinction
is necessary

12

Number of adjustable inserts



(only axially adjustable
tools)