

Grade overview

B13



Grade designation	Standard designation		*Type of cutting material	Application range																	P	M	K	N	S	H
	ISO	ANSI		01	05	10	15	20	25	30	35	40	45	50	Steel	Stainless	Cast iron	Non-ferrous metals	Heat-resistant	Hard materials						
CTD4205	DP-N05	C4	D																							
AMZ	HC-N10	C3	P																							
	HC-P10	C8	P																							
	HC-K10	C3	P																							
H216T	HW-N15	C3	W																							
	HW-K15	C3	W																							
CTW4615	HW-N15	C3	W																							
	HW-K15	C3	W																							
CTC5235	HC-S30	-	C																							
	HC-M35	-	C																							
CTC5240	HC-S40	-	C																							
				01	05	10	15	20	25	30	35	40	45	50	● Main application ○ Extended application											