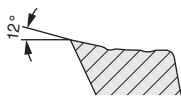
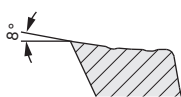


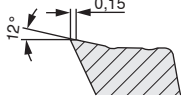
MaxiMill 274 system

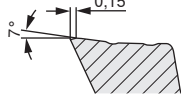
Geometry overview (SF..)

B41

-F10			Machining conditions		
	f_z [mm]	0,05 - 0,40	CTW4615	CTW4615	CTW4615

-F40			Machining conditions		
	f_z [mm]	0,10 - 0,25	CTC5240	CTC5240	

-F50			Machining conditions		
			CTCP220 CTPP225	CTCP230 CTPP235	
			CTCM235 CTPM225	CTPM225 CTPM240	
	f_z [mm]	0,10 - 0,25	CTC5235	CTC5235	CTC5235

-M50			Machining conditions		
				CTCP230 CTPP235	CTCP230 CTPP235
				CTPM225	CTPM225
				CTCK215	CTCK215
	f_z [mm]	0,10 - 0,30			