
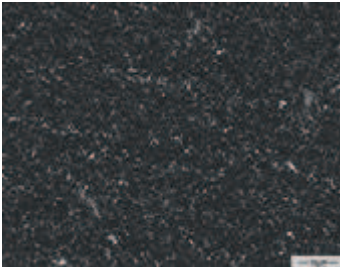



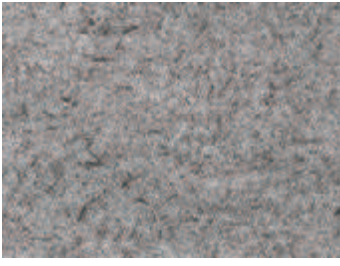

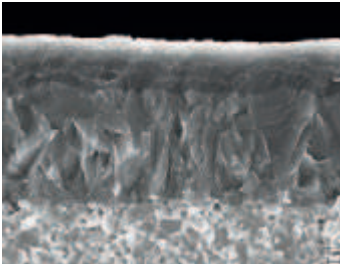


CTBK104	BH-K10 BH-H25	
	<p>Specification: Composition: cubic boron nitride (CBN) 90 vol.% + metallic binder phase</p> <p>Recommended application: First choice solid CBN grade for cast iron and sintered steels when finishing.</p>	

CTM3110	CC-K10	
	<p>Specification: Composition: Si₃N₄ Grain size: > 2 μm Hardness: HV₃₀ 1550 Coating specification: CVD Ti (C,N) + TiN; > 2μm</p> <p>Recommended application: Coated silicon nitride for chromium alloyed cast iron.</p>	

CTN3110	CN-K10	
	<p>Specification: Composition: Si₃N₄ Grain size: > 2 μm Hardness: HV₁₀ 1500</p> <p>Recommended application: Silicon nitride grade for roughing of cast iron materials with unfavourable cutting conditions, e.g. when roll machining.</p>	

CTC3110	HC-K10 HC-P10	
	<p>Specification: Composition: Co 6.0%; TaC 2.0%; WC balance Grain size: 1 μm Hardness: HV₃₀ 1650 Coating specification: CVD TiCN-Al₂O₃ multi-layer</p> <p>Recommended application: The grade for the machining of cast iron at high cutting speeds.</p>	