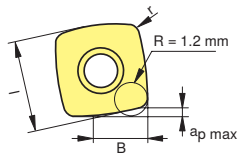


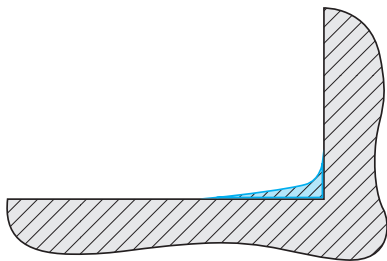
Programming parameters



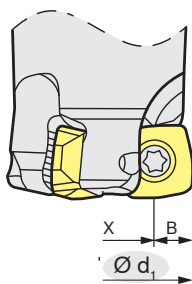
L [mm]	B [mm]	r [mm]	$a_{p \max}$ [mm]
6,35	5,3	0,5	0,8

R = programmed radius

Profile when shoulder and slot milling

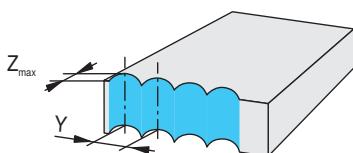


Width of cut for flat surfaces



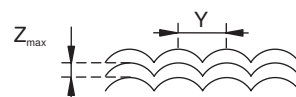
d_1 [mm]	X [mm]	B [mm]
16 - 32	$d_1 - (2 \times B)$	4,3

Engagement when plunge milling



$Z_{\max}$ [mm]	initial [mm]	f_z min [mm]	max [mm]	$Y_{\max}$ [mm]
5,3	0,10	0,08	0,15	$d_1 \times 0,7$

Tool offset with optimum overlap



Tool offset for unstable conditions

