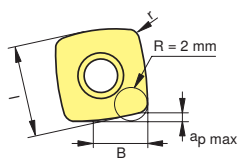


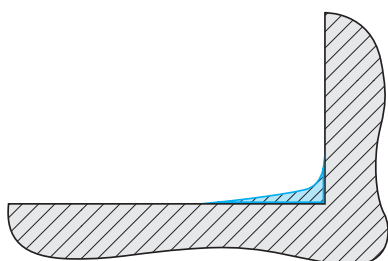
Programming parameters



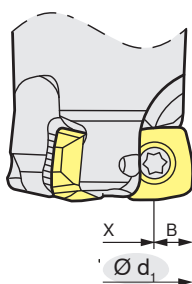
L [mm]	B [mm]	r [mm]	a _p max [mm]
9	5,9	0,8	1

R = programmed radius

Profile when shoulder and slot milling

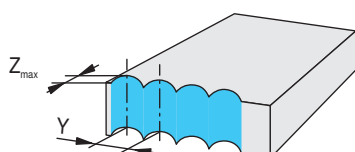


Width of cut for flat surfaces



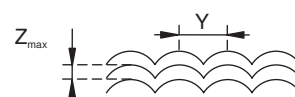
d ₁ [mm]	X [mm]	B [mm]
25 - 66	d ₁ · (2 x B)	5,9

Engagement when plunge milling



Z _{max} [mm]	initial [mm]	f _z min [mm]	max [mm]	Y _{max} [mm]
7,5	0,10	0,08	0,15	d ₁ · x < 0,7

Tool offset with optimum overlap



Tool offset for unstable conditions

