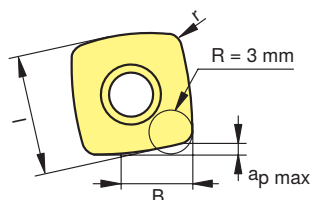


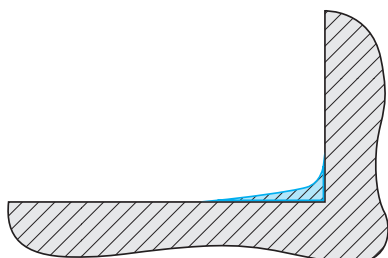
Programming parameters



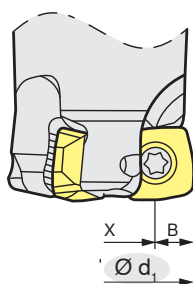
l [mm]	B [mm]	r [mm]	a _{p max} [mm]
12	8,3	1,0	2

R = programmed radius

Profile when shoulder and slot milling

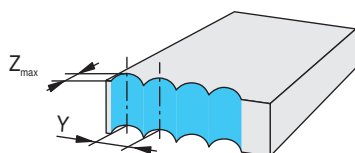


Width of cut for flat surfaces



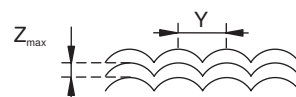
d ₁ [mm]	X [mm]	B [mm]
32 - 100	d ₁ - (2 x B)	8,3

Engagement data when plunge milling



Z _{max} [mm]	initial [mm]	f _z min [mm]	max [mm]	Y _{max} [mm]
10	0,15	0,10	0,20	d ₁ x < 0,7

Tool offset with optimum overlap



Tool offset for unstable conditions

