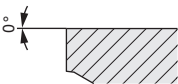


MaxiMill HEC system

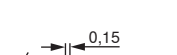
Geometry overview



-R50			Machining conditions		
					
			CTCK215	CTPK220	
		f_z [mm]			

EN - o Stable cutting edges - o Universal application - o For cast iron materials			Machining conditions		
					
			CTCK215	CTCK215	
	f_z [mm] 0,08 - 0,30				

ER			Machining conditions		
					
			CTEP210		
			CTCK215 CTEP210	CTPK220	

SR			Machining conditions		
					
			CTN3105 CTL3215		
		f_z [mm]			
			0,10 - 0,25		