


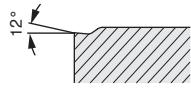
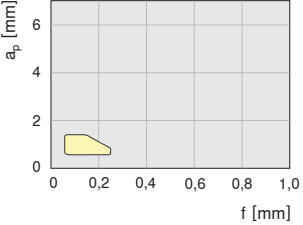
# Chip grooves for negative inserts

**-CF20**

- Cermet: chip groove for fine finishing
- High surface quality
- Good chip control at low depths of cut
- Low cutting forces




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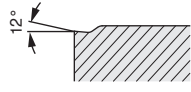
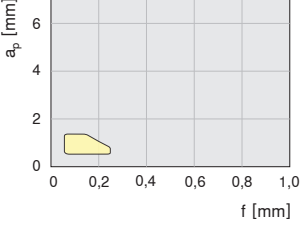
Machining conditions		
CTEP110		
CTEP110		
CTEP110		

**-CF**

- Cermet: chip groove for fine finishing
- High surface quality
- Good chip control at low depths of cut
- Low cutting forces




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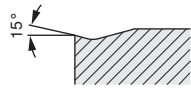
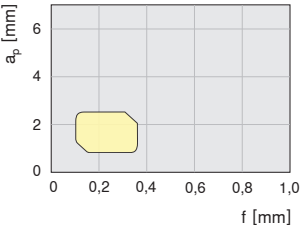
Machining conditions		
TCM10		
TCM10		
TCM10		

**-F30**

- Finishing of stainless steels
- Continuous cut
- High surface quality
- Good chip control




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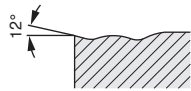
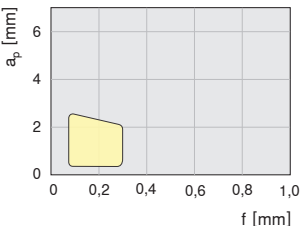
Machining conditions		
CTPM125	CTPM125	
CTPM125	CTPM125	

**-TF**

- Finest chip groove for steel
- Finishing / profile turning
- Good chip control
- High surface quality
- Low cutting forces



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Machining conditions		
CTCP115	CTCP125	CTCP135
CTCP125	CTCP135	CTCP135
CTCP125	CTCP125	CTCP125
CTCP125	CTCP135	