

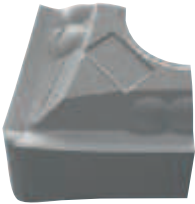
Chip grooves for negative inserts

A25

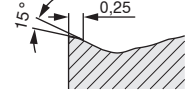
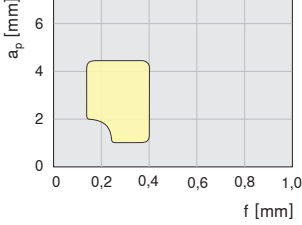


-M30

- First choice for stainless steel machining
- Good chip control
- Reduced formation of burrs
- Low cutting forces
- Reduced built-up edge
- Suitable for unstable machines



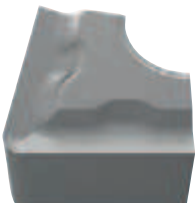
CNMG 120408..

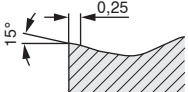
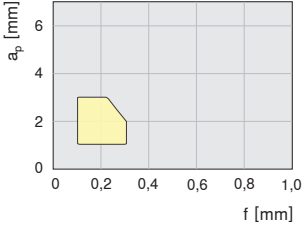
Machining conditions		
CTPM125	CTPM125	CTPM125
CTPM125	CTPM125	CTPM125
	CTPM125	

-M34

- First choice for super alloys
- Light cutting geometry
- Reduced built-up edge
- Low cutting forces




CNMG 120408..

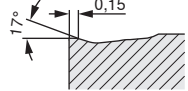
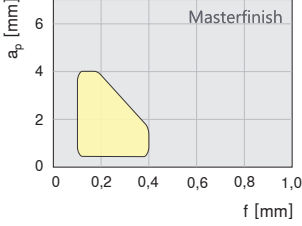
Machining conditions		
CTP5110 CTP5115	CTP5115	
CTP5110 CTP5115	CTP5110 CTP5115	

-TFQ

- Masterfinish geometry
- Finishing to medium machining
- Very high feed rates
- High surface quality



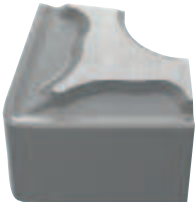
CNMG 120408..

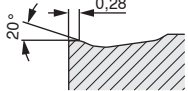
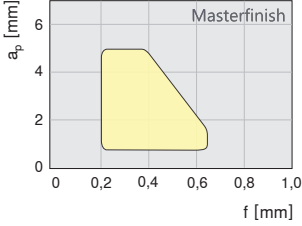
Machining conditions		
CTCP115 CTEP110	CTCP125	
CTEP110	CTCP125	
CTEP110		

-TMQ

- Masterfinish geometry
- Light to medium roughing
- Very high feed rates
- High surface quality



CNMG 120408..

Machining conditions		
CTCP115	CTCP125	
CTCP115	CTCP125	
CTCP115	CTCP125	