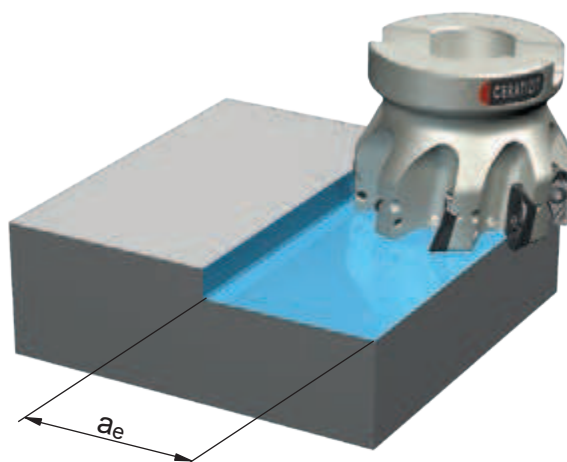
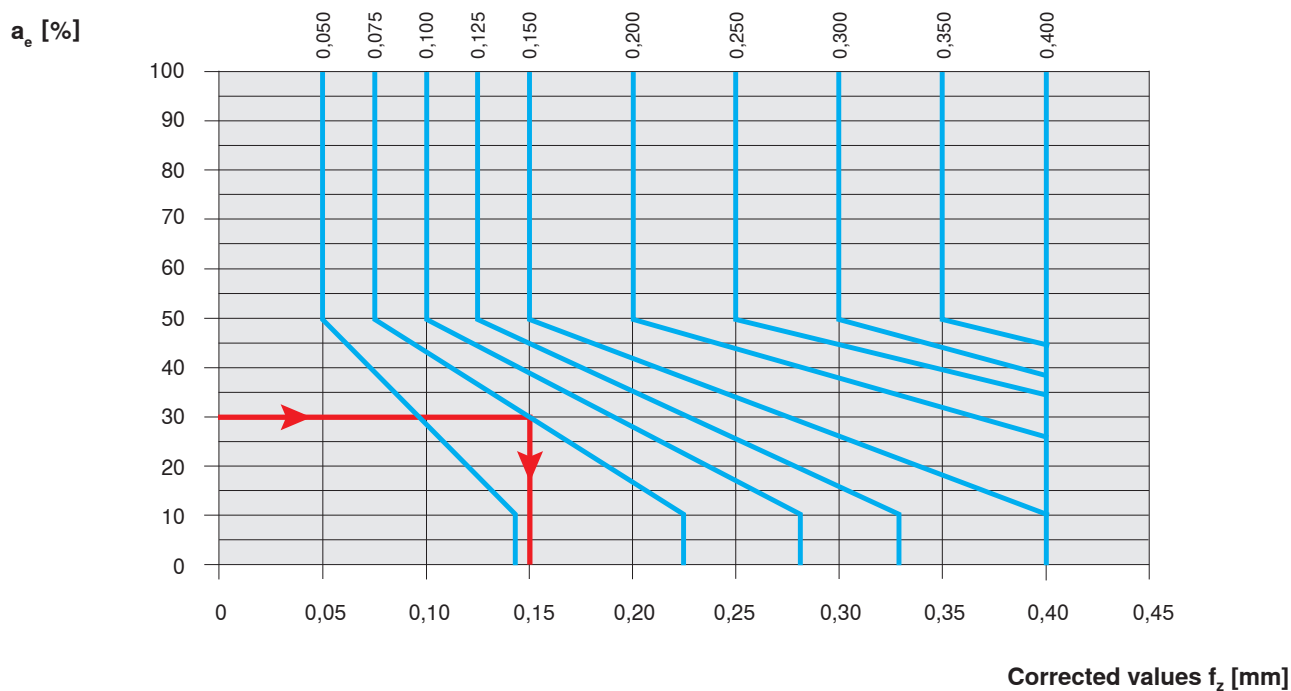


MaxiMill 211 system

Correction of feed rate f_z Starting values f_z [mm] from starting parameter diagramThese parameters apply for cutting width (a_e) below 50%**Example:**Starting value [f_z] = 0.075 mm a_e = 30%Corrected value [f_z] = 0.15 mm