


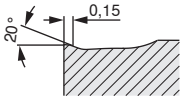
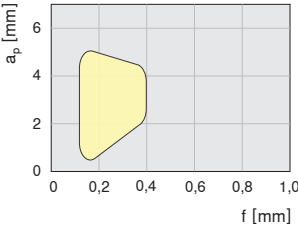
# Chip grooves for negative inserts




**-TMF**

- o Finishing to medium machining
- o Long-chipping and soft steels
- o Good chip control
- o Profiling



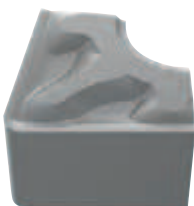
CNMG 120408..

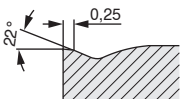
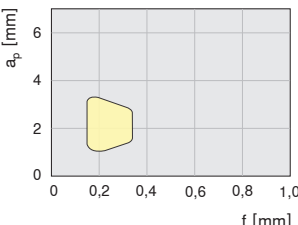
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP125	CTCP135	CTCP135
	CTCK120	
CTCP135		




**-TM**

- o Medium machining
- o Universal chip groove




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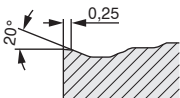
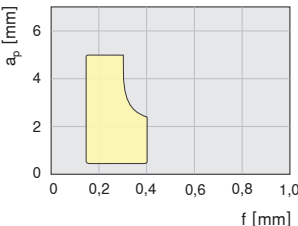
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP125	CTCP135	CTC2135
	CTCK120	
CTC2135	CTC2135	




**-M50**

- o Medium machining
- o First choice for steel machining
- o Universal application




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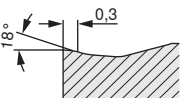
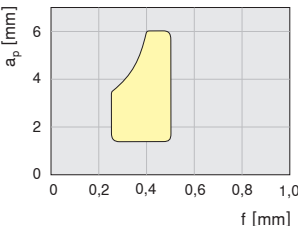
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP115	CTCP135	CTCP135
	CTCP125	CTCP125




**-M60**

- o Light to medium roughing
- o Stable cutting edge
- o Interrupted cut
- o Skin on castings or forgings



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Machining conditions		
		
CTPM125	CTPM125	CTPM125
CTPM125	CTPM125	CTPM125
	CTPM125	CTPM125