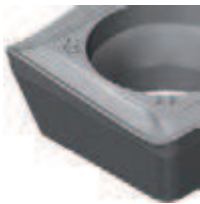
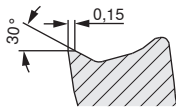
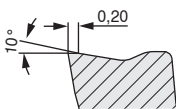
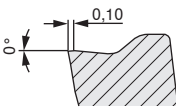
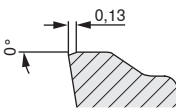


-33 - o Positive geometry - o Light roughing - o First choice for stainless steel materials 		Machining conditions		
				
			CTPM240	CTPM240
f_z [mm] 0,10 - 0,20				

-31 - o Stable geometry - o Roughing operations - o For heavily interrupted cut - o First choice for cast iron materials 		Machining conditions		
				
			CTCK215	CTCK215
f_z [mm] 0,10 - 0,30				

-ER - o Stable cutting edges - o Universal application - o For general steel materials 		Machining conditions		
				
		CTPP235	CTPP235	
f_z [mm] 0,10 - 0,30				

-SR - o Stable geometry - o Light to medium finishing - o For cermet as cutting material - o For steel materials 		Machining conditions		
				
		TCM10	TCM10	
		TCM10		
		TCM10		
f_z [mm] 0,05 - 0,25				