


Chip grooves for negative inserts

A27

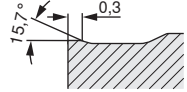
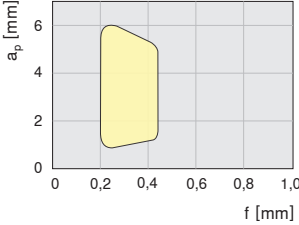





-M70

- Light to medium roughing
- Cast skin and forging skin
- Stable cutting edge
- Interrupted cut
- For blanks and forged parts



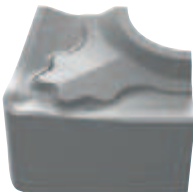
CNMG 120408..

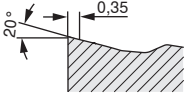
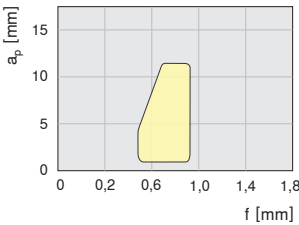
Machining conditions		
		
CTCP115	CTCP125	CTCP135
CTCP125	CTC2135	CTC2135
CTC3110 CTCP115	CTCK120	CTCP125




-R28

- Single-sided roughing geometry
- Longitudinal and face turning, profiling
- Inconsistent cutting depth
- For steels with high strength (800 N/mm²)
- Good chip control



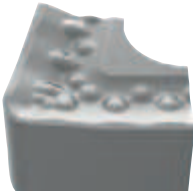
CNMM 190616..

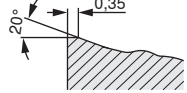
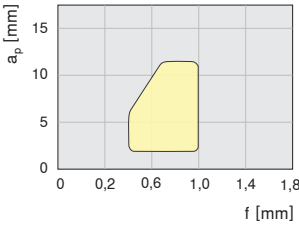
Machining conditions		
		
CTCP115	CTCP115 CTCP125	CTCP135
CTCP115	CTCP115 CTCP125	CTCP135
CTCP115	CTCP115 CTCP125	CTCP125




-R58

- Single-sided roughing geometry
- Longitudinal and face turning
- Slightly interrupted cut
- Low cutting forces
- Unstable machines




CNMM 190616..

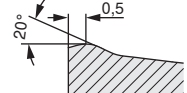
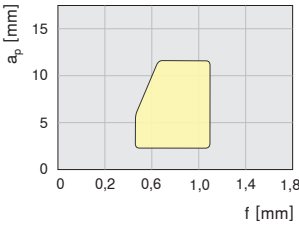
Machining conditions		
		
CTCP115	CTCP115 CTCP125	CTCP135
CTCP115	CTCP115 CTCP125	CTCP135
CTCP115	CTCP115 CTCP125	CTCP125




-R88

- Unilateral roughing geometry
- Longitudinal and face turning
- High feed rates
- Large depths of cut
- Heavily interrupted cut



CNMM 190616..

Machining conditions		
		
CTCP115	CTCP115 CTCP125	CTCP135
CTCP115	CTCP115 CTCP125	CTCP135
CTCP115	CTCP115 CTCP125	CTCP125