


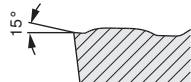
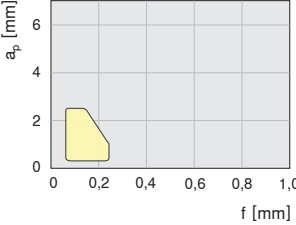
Chip grooves for positive inserts




-CF05

- Cermet: fine finishing grade (ground periphery)
- Good chip control
- High surface quality
- Low cutting forces




CCGT 09T308..

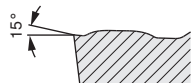
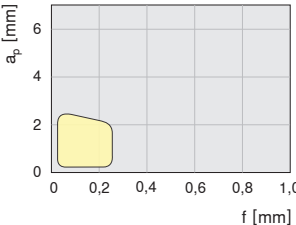
Machining conditions		
		
CTEP110		
CTEP110		
CTEP110		




-SF

- Finishing, profile turning
- Good chip control
- High surface quality
- Low cutting forces




CCGT 09T308..


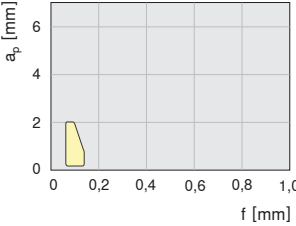
Machining conditions		
		
CTCP115 TCM407	CTCP125 TCM10	CTCP135
CTCP125	CTC2135	CTC2135
	CTCP125	CTCP125
CTCP125	CTCP125	




-F23

- Finest finishing geometry (ground periphery)
- Very high surface quality
- Good repeatability
- Low depth of cut



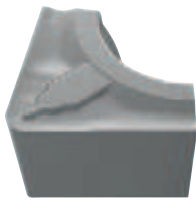
CCGT 09T308..


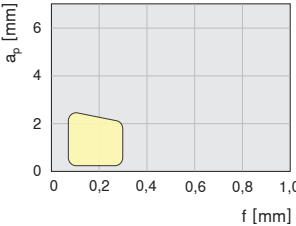
Machining conditions		
		
CTP2120	CTP2120	
CTP2120		
CTP2120		
CTP2120		




-CF55

- Cermet: finishing to medium machining
- Low cutting forces
- Good chip control
- High surface quality



CCMT 09T308..

Machining conditions		
		
CTEP110		
CTEP110		
CTEP110		