

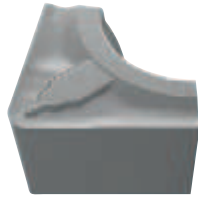
# Chip grooves for positive inserts

A29

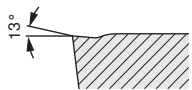
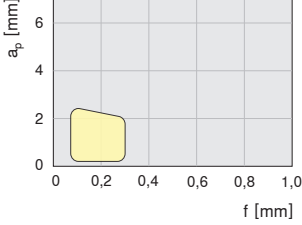


**-SMF**

- Finishing to medium machining
- Low cutting forces
- Good chip control
- High surface quality



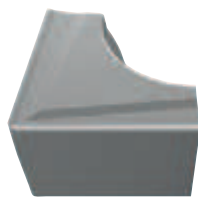
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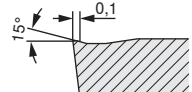
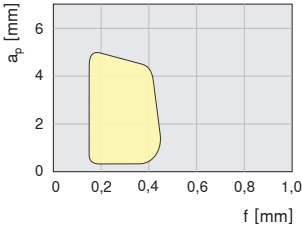
Machining conditions		
CTCP115 TCM10	CTCP125 TCM10	CTCP125
CTCP125	CTCP135	CTCP135
CTCP115		

**-SM**

- Medium machining
- Universal application
- Stable cutting edge
- Inconsistent cutting depth
- Wide range of applications




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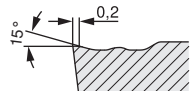
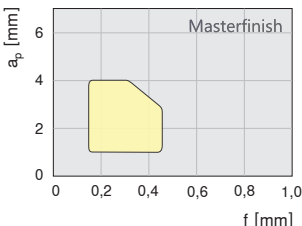
Machining conditions		
CTCP115	CTCP125	CTCP135
CTCP125	CTC2135	CTC2135
CTC3110	CTCK120	CTCK120

**-SMQ**

- Positive Masterfinish geometry
- Finishing to medium machining
- Very high feed rates
- High surface quality




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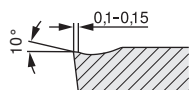
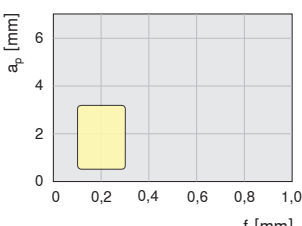
Machining conditions		
CTCP115	CTCP125	
CTCP115	CTCP125	
CTCP115	CTCP125	

**-M25**

- First choice for finishing to medium machining of stainless steel
- Smooth cut
- High surface quality
- Reduced built-up edge



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Machining conditions		
		CTPM125
	CTPM125	CTPM125
CTPM125	CTPM125	