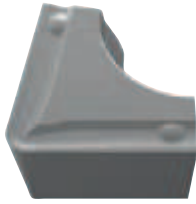


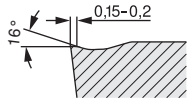
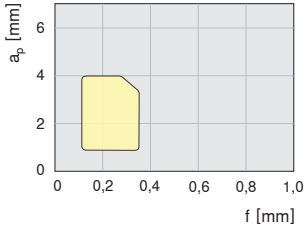
# Chip grooves for positive inserts




**-M55**

- First choice for medium roughing of stainless steel
- Continuous to slightly interrupted cut
- Good chip control
- Stable cutting edge



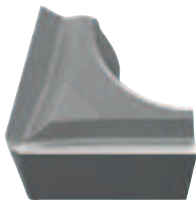
CCMT 09T308..

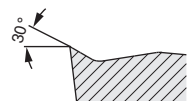
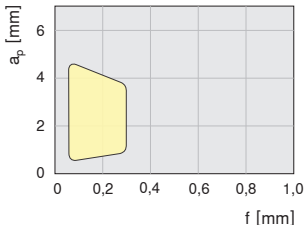
| Machining conditions  |   |   |
|---|---|---|
|  |  |  |
|   |   | CTPM125   |
|   | CTPM125   | CTPM125   |
|   |   |   |
|   |   |   |
| CTPM125   | CTPM125   |   |
|   |   |   |




**-23P**

- Reduced tendency to adhesion
- Good chip control for soft aluminium alloys




CCGT 09T308..

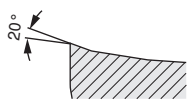
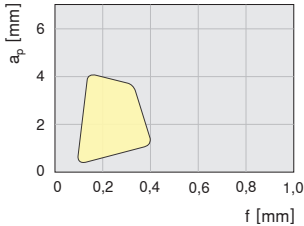
| Machining conditions  |   |   |
|---|---|---|
|  |  |  |
|   |   |   |
|   |   |   |
|   |   |   |
| H216T   | H216T   | H216T   |
|   |   |   |
|   |   |   |




**-25P**

- Sharp cutting edge
- Good chip control for soft aluminium alloys
- Reduced tendency to adhesion



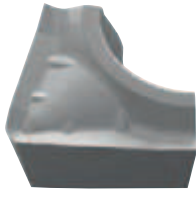
CCGT 09T308..

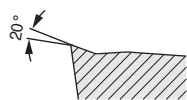
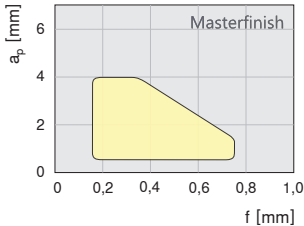
| Machining conditions  |   |   |
|---|---|---|
|  |  |  |
| AMZ   | AMZ   |   |
| AMZ   | AMZ   |   |
| AMZ   | AMZ   |   |
| H210T   | H210T   | H210T   |
| AMZ   | AMZ   |   |
|   |   |   |




**-25Q**

- Masterfinish geometry
- High feed rates
- High surface quality
- Good chip control for soft aluminium alloys
- Reduced tendency to adhesion



CCGT 09T308..

| Machining conditions  |   |   |
|---|---|---|
|  |  |  |
| H210T   |   |   |
| H210T   | H210T   |   |
| H210T   | H210T   | H210T   |
| H210T   | H210T   | H210T   |
| H210T   | H210T   |   |
|   |   |   |