


# Chip grooves for positive inserts

A31

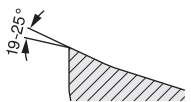
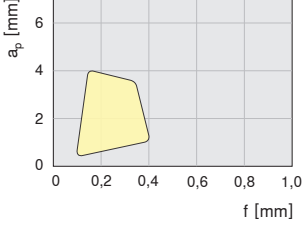





**-27**

- The universal geometry for aluminium
- Sharp cutting edge
- Extremely positive rake angle
- Reduced tendency to adhesion
- High feed rates




CCGT 09T308..

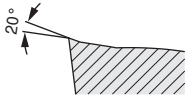
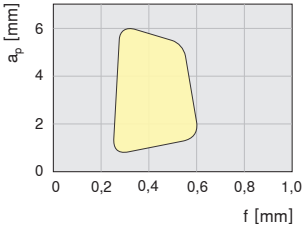
Machining conditions		
		
AMZ	AMZ	
AMZ	AMZ	
AMZ	AMZ	H10T
H10T	H10T	H10T




**-29**

- Geometry for aluminium, periphery not ground
- Positive rake angle
- Good chip control
- For medium to rough machining



CCMT 09T308..

Machining conditions		
		
AMZ	AMZ	
AMZ	AMZ	
AMZ	AMZ	
H216T	H216T	H216T
AMZ	AMZ	