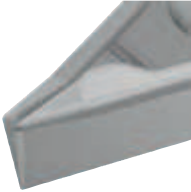



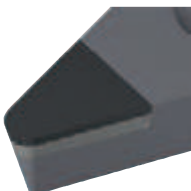



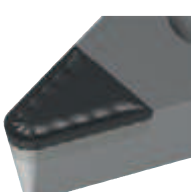









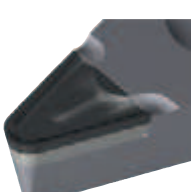



Chip grooves for aluminium wheel machining

<p>-24P</p> <ul style="list-style-type: none"> ○ For the machining of wrought aluminium with less than 1 % of silicon, non-ferrous metals, plastics and refractory metals ○ Medium and rough machining ○ Good chip control for a wide range of applications 		Machining conditions		
				
		H210T, H216T	H210T, H216T	H210T, H216T

<p>-F4</p> <ul style="list-style-type: none"> ○ PCD segment without chip groove ○ Mainly suitable for interrupted cut ○ Available types of edge preparation: sharp (F), honed (E), chamfered (T) according to the ISO designation system 		Machining conditions		
				
		CTD4110	CTD4110	CTD4110

<p>-F41</p> <ul style="list-style-type: none"> ○ PCD segment ○ Chip groove for good chip control and small depths of cut ○ Available types of edge preparation: sharp (F), honed (E), chamfered (T) according to the ISO designation system 		Machining conditions		
				
		CTD4110	CTD4110	CTD4110

<p>-M4</p> <ul style="list-style-type: none"> ○ PCD segment with carbide pin to improve chip control with larger depths of cut ○ Available types of edge preparation: sharp (F), honed (E), chamfered (T) according to the ISO designation system 		Machining conditions		
				
		CTD4110	CTD4110	CTD4110

<p>-M41</p> <ul style="list-style-type: none"> ○ PCD segment with proven M41 chip groove ○ Optimised chip groove for low cutting pressure and ideal chip form ○ Available types of edge preparation: sharp (F), honed (E), chamfered (T) according to the ISO designation system 		Machining conditions		
				
		CTD4110	CTD4110	CTD4110