Chip grooves for railway wheel-set machining

-M23

- Soft cutting geometry with excellent chip control for small depths of cut in finishing operations

Machining conditions

CTCP115	CTCP125	CTCP125

-R23

- For high surface quality in machining operations with continuous cut

Machining conditions

CTCP115	CTCP125	CTCP125

-R53

- Soft cutting geometry with a very positive rake angle in combination with a stable land
- For medium turning

Machining conditions

CTCP115	CTCP125	CTCP125

-R70

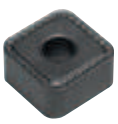
- Roughing geometry for the reprocessing of railway wheels
- Stable geometry for long tool life
- For very good chip control

Machining conditions

CTCP115	CTCP125	CTCP125

-R71

- Finishing geometry for the reprocessing of railway wheels
- Very smooth cut for high surface quality
- Special chip groove for good chip control - short-chipping - at low cutting speed



Machining conditions

CTCP115	CTCP125	CTCP125