## Chip grooves for railway wheel-set machining



• <b>R74</b> • Universal geometry for the reprocessing of railway wheels • For smooth cut, short-chipping	6	Machining conditions		
		$\bigcirc$	$\bigcirc$	<u> </u>
		CTCP115	CTCP125	CTCP125

<ul> <li>-R83</li> <li>o Geometry for high feed rates and large depth of cut as well as varying forging allowance</li> <li>o For a very good chip control</li> </ul>		Machining conditions		
		$\bigcirc$	$\bigcirc$	$\bigcirc$
		CTCP115	CTCP125	CTCP125