

## Additional chip grooves

### -F34

- Stable, positive cutting edge
- Also for slightly interrupted cut



#### Machining conditions

CTP5115	CTP5115	
CTP5115	CTP5115	

### -F43

- For finishing and medium machining of all stainless steels, general steels and super alloys



#### Machining conditions

CTC2135	CTC2135	CTC2135

### -M42

- For medium machining of stainless steels
- As extended application on general steels and super alloys



#### Machining conditions

CTP2120	CTC2135	CTC2135

### -M52

- Universal geometry for the machining of stainless steels
- As extended application for general steels and super alloys



#### Machining conditions

CTP2120	CTP2120	
CTP2120	CTP2120	CTP2120
CTP2120		

### -R80

- Single-sided roughing geometry
- Bearing steels
- Skin on castings or forgings



#### Machining conditions

CTCP125	CTCP125	CTCP125
CTCP125	CTCP125	CTCP125