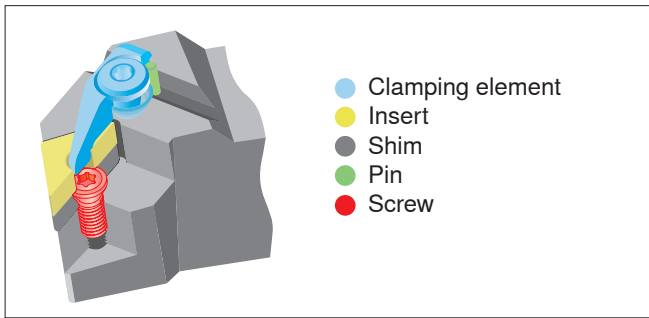


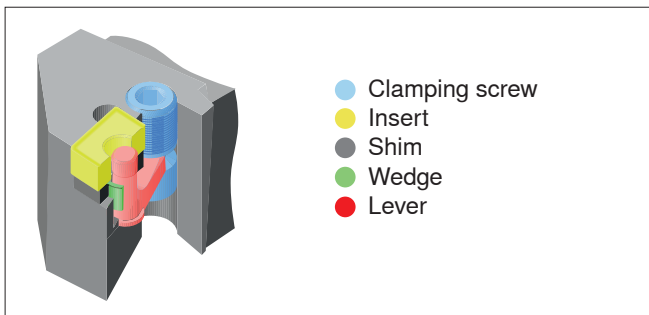
Clamping systems

A39

 CUTTING SOLUTIONS BY
CERATIZIT


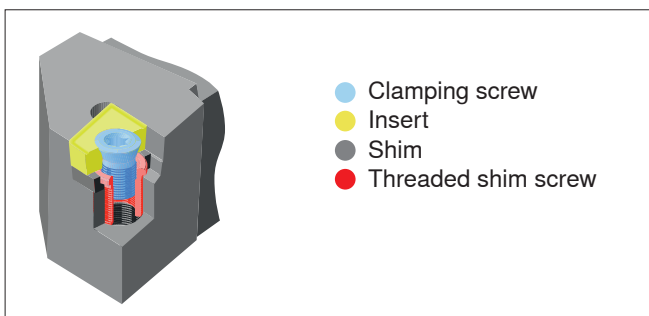
MaxiLock D

First choice for cutting with negative inserts with hole. **Safe** and **precise positioning** of the insert through **double clamping effect**.



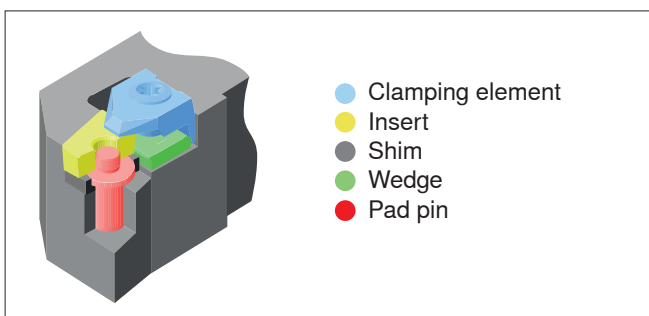
MaxiLock N

This clamping system is suitable for all negative form inserts with holes. The actuation screw can easily be reached from the upper and the lower side of the tool holder. In the unlocked position constituent parts remain intact.



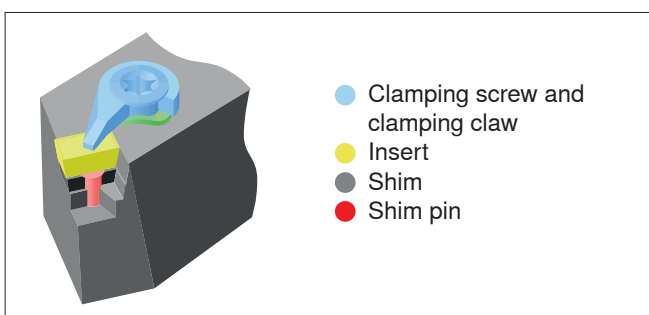
MaxiLock S

The form lock screw guarantees a safe connection of the insert and the tool holder. Chip evacuation is not hindered by obstructive clamping elements. Due to the neutral insert position the effective rake angle is identical to that of the insert form and geometry.



MaxiLock P

The insert with a clearance angle of 7° and a cylindrical bore is fixed with a wedge and claw lock against a fix pin. Up to three cutting edges can be used (1 support face).



Simplex N / P

The tried and tested CERATIZIT Simplex clamping systems are characterised by their simplicity. The insert is clamped by means of a claw. Not suitable for drawing cuts.